1. Identification

1.1. Product identifier

Product Identity: Evapo-Rust®
Alternate Names: E-Z Safe Solutions Evapo-Rust

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: See Technical Data Sheet.
Application Method: See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name: Orison Marketing, LLC
4801 South Danville Drive (Cage Code 1GZV7)
Abilene, TX 79602

Emergency

Emergency Telephone No.: (325) 692-1135 or US: 800-460-2403
Customer Service: Orison Marketing, LLC
US: 800-460-2403

2. Hazard(s) identification

2.1. Classification of the substance or mixture

No applicable GHS categories.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.

No applicable GHS categories.

[Prevention]:
No GHS prevention statements

[Response]:
No GHS response statements

[Storage]:
No GHS storage statements

[Disposal]:
No GHS disposal statements
3. Composition/information on ingredients

This product is not classified as hazardous under 2012 OSHA Hazard Communication Standards (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Ingredient/Chemical Designations</th>
<th>Weight %</th>
<th>CAS Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>&gt;83</td>
<td>7732-18-5</td>
</tr>
<tr>
<td>Proprietary non-hazardous chelating agent</td>
<td>&lt;16</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Proprietary non-hazardous detergent</td>
<td>&lt;1</td>
<td>Proprietary</td>
</tr>
</tbody>
</table>

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First aid measures

4.1. Description of first aid measures

General
In all cases of doubt, or when symptoms persist, seek medical attention.
Never give anything by mouth to an unconscious person.

Inhalation
Non-reactive - No First Aid Needed

Eyes
Not an eye irritant, MMTS = 0.0. Rinse thoroughly with plenty of water.

Skin
Not a skin irritant, PDII = 0.9. Not dermally toxic, LD50 > 2000 mg/kg.

Ingestion
Product is non-toxic. Evapo-Rust® tested to be non-toxic when orally dosed at a concentration of 5 g/kg in rats. If necessary, give victim two glasses of water and INDUCE VOMITING by using ipecac syrup or placing two fingers at the back of the throat. Get immediate attention. Do not give anything by mouth to an unconscious person. Product is non-toxic.

4.2. Most important symptoms and effects, both acute and delayed

Overview
Effects of overexposure:

Eye: None

Ingestion: Nausea

Inhalation: None

Skin: None
5. Fire-fighting measures

5.1. Extinguishing media
Dry chemical, CO2

5.2. Special hazards arising from the substance or mixture
Hazardous decomposition: Oxides of Carbon

5.3. Advice for fire-fighters
Wear SCBA and all protective equipment
ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Put on appropriate personal protective equipment (see section 8).

6.2. Environmental precautions
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up
Filter and reuse or dispose directly by flushing area with water into sewer.

7. Handling and storage

7.1. Precautions for safe handling
Handle containers carefully to prevent damage and spillage.

7.2. Conditions for safe storage, including any incompatibilities
Incompatible materials: Avoid contact with strong oxidizing agents or other reactive materials.
Low temperatures can cause handling problems. Viscosity of material will increase. No special restrictions on storage with other products.

7.3. Specific end use(s)
No data available.
8. Exposure controls and personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Ingredient</th>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Proprietary non-hazardous chelating agent</td>
<td>OSHA</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NIOSH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Supplier No Established Limit</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Proprietary non-hazardous detergent</td>
<td>OSHA</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NIOSH</td>
<td>No Established Limit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Supplier No Established Limit</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Ingredient</th>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Proprietary non-hazardous chelating agent</td>
<td>OSHA</td>
<td>Select Carcinogen: No</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NTP</td>
<td>Known: No; Suspected: No</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IARC</td>
<td>Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;</td>
</tr>
<tr>
<td></td>
<td>Proprietary non-hazardous detergent</td>
<td>OSHA</td>
<td>Select Carcinogen: No</td>
</tr>
<tr>
<td></td>
<td></td>
<td>NTP</td>
<td>Known: No; Suspected: No</td>
</tr>
<tr>
<td></td>
<td></td>
<td>IARC</td>
<td>Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Respiratory
If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

Eyes
Not an eye irritant, MMTS = 0.0. Safety glasses may be used.

Skin
Wear overalls to keep skin contact to a minimum. Not a skin irritant, PDII = 0.9. Not dermally toxic, LD50 > 2000 mg/kg. Gloves can help retain natural moisture.

Engineering Controls
Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.
9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Light amber to yellow Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight/Pleasant odor</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not Measured</td>
</tr>
<tr>
<td>pH</td>
<td>5.7 - 6.3</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>213.8° F (101° C)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;212° F</td>
</tr>
<tr>
<td>Evaporation rate (Ether = 1)</td>
<td>&gt; 1, same as water (ether = 1)</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Lower Explosive Limit: Not Measured Upper Explosive Limit: Not Measured</td>
</tr>
<tr>
<td>Vapor pressure (Pa)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.036 - 1.045</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>100%</td>
</tr>
<tr>
<td>Partition coefficient n-octanol/water (Log Kow)</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not Measured</td>
</tr>
<tr>
<td>Viscosity (cSt)</td>
<td>Same as water (at 25 C)</td>
</tr>
<tr>
<td>VOCs (SCAQMD 304-91/EPA 24):</td>
<td>15 g/L (SCAQMD Certified)</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>32° F / 0° C</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

10.1. Reactivity
Hazardous Polymerization will not occur.

10.2. Chemical stability
Stable under normal circumstances.

10.3. Possibility of hazardous reactions
No data available.

10.4. Conditions to avoid
High Temperatures

10.5. Incompatible materials
Avoid contact with strong oxidizing agents or other reactive materials.

10.6. Hazardous decomposition products
Oxides of Carbon
11. Toxicological information

Acute toxicity
Non-toxic. Evapo-Rust® tested to be non-toxic when orally dosed at a concentration of 5 g/kg in rats. None of the test animals showed any adverse effects to the test article. At the study’s completion, all rats were necropsied and each animal appeared normal for gross pathology.

There are no GHS Toxicological Hazard Classifications for this product

12. Ecological information

12.1. Toxicity
Non-toxic, non-hazardous, safe for the environment.

Aquatic Ecotoxicity

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>96 hr LC50 fish, mg/l</th>
<th>48 hr EC50 crustacea, mg/l</th>
<th>ErC50 algae, mg/l</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proprietary non-hazardous chelating agent</td>
<td>Not Available</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
<tr>
<td>Proprietary non-hazardous detergent</td>
<td>Not Available</td>
<td>Not Available</td>
<td>Not Available</td>
</tr>
</tbody>
</table>

12.2. Persistence and degradability
Readily Biodegradable based on the biodegradation profile of ingredients.

12.3. Bioaccumulative potential
Not Measured

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
This product DOES NOT CONTAIN PBT/vPvB chemicals.

12.6. Other adverse effects
No data available.

13. Disposal considerations

13.1. Waste treatment methods
14. Transport information

14.1. UN number
DOT (Domestic Surface Transportation) Not Applicable
IMO / IMDG (Ocean Transportation) Not Regulated
ICAO/IATA Not Regulated

14.2. UN proper shipping name
Cleaning Compound, Liquid NIO Not Applicable

14.3. Transport hazard class(es)
DOT Hazard Class: Not Applicable
IMDG: Not Applicable
Sub Class: Not Applicable
Air Class: Not Applicable

14.4. Packing group
Not Applicable
Not Applicable
Not Applicable

14.5. Environmental hazards
IMDG Marine Pollutant: No

14.6. Special precautions for user
No further information

15. Regulatory information

Regulatory Overview
The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Toxic Substance Control Act (TSCA)
All components of this material are either listed or exempt from listing on the TSCA Inventory.

WHMIS Classification

US EPA Tier II Hazards

Fire: No

Sudden Release of Pressure: No
Reactive: No
Immediate (Acute): No
Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.
Proposition 65 - Male Repro Toxins (>0.0%):
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%) :
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Pennsylvania RTK Substances (>1%) :
To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and is not valid for such material used in combination with any other materials or in any process, unless specified in the text.

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